

Purchase Order Receipt Listing

Tuesday, December 22, 2015 3:19:43 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO30678 Receipt Dates from 12/22/2015 to 12/22/2015 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID/Vendor Name VI-MET002 A.M. Castle & Co. (Canada) Inc.- C/O 910720											
USD	3		M7075T6B6.000X0.2 f 50 7075-T6 BAR 6.000" f X 0.250" m133886		12/21/2015 12/22/2015 12.1600 DCUSER		(12.1600)	\$16.78 \$204.00	0.0000 0.0000	0 0	\$204.00
	5		M7075T6B7.000X2.0 f 00 7075-T6 BAR 7.000" f X 2.000" (order in billets) m133886		12/21/2015 12/22/2015 11.1500 DCUSER		(11.1500)	\$93.27 \$1,040.00	0.0000 0.0000	0 0	\$1,040.00
	6		M7075T6B1.250X07. f 000 7075-T6 BAR 1.25" f X 7.000" ORDER PRE CUT TO 50.00" m133886		12/21/2015 12/22/2015 12.5000 DCUSER		(12.5000)	\$60.96 \$762.00	0.0000 0.0000	0 0	\$762.00
	7		M7075T6B4.000X4.0 f 00 7075-T6 BAR 4.000" f X 4.000" CUT AT 32" LONG m133886		12/21/2015 12/22/2015 10.6666 DCUSER		(10.6666)	\$104.25 \$1,112.00	0.0000 0.0000	0 0	\$1,112.00
	8		7449145 PROCUREMENT QUALITY CLAUSES m133886		12/21/2015 12/22/2015 1.0000 DCUSER		1.0000	\$0.00 \$0.00	0.0000 0.0000	0 0	\$0.00

Total Received Quantity: 47.4766
Total Qty to Inspect (PO U/M): 0.0000
Total Reject Quantity: 0.0000
Total Receipt Value: \$3,118.00
Total Balance Due Quantity: 0.0000

**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:2828268

Ship From:		Sold To:	Ship To:	Deliver To:
A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BOL No
21-DEC-15	ORIGIN	Prepaid	MANITOULIN	2828268-2

Shipment Details

Final Destination Branch - TOR

Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty		
4157281	6	750023.MQ	0.2500.PL.7075.T651.ALUMINUM.48.5000.144.5000 CUT 2SIDED TO 6 IN (+ .1250/- .0000 IN) X 73 IN (+ .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	2.00 PCS	2.00 PCS		
Purchase Order No		Part Number		Invoice Qty			
30678				2.00 PCS			
Details							
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #’S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120271347	KAISER ALUMINUM			2			23.0922

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

Date:

Name:

DEC 21 2015

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited.
Date Printed: 21-DEC-2015 04:31:28 PM

161582/55

KAISER ALUMINUM
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4395360

SOLD TO:
AM CASTLE & CO. - SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

SHIP TO:
AM CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723

CUSTOMER PO NUMBER:		340206		WORK PACKAGE:		750023		SHIP RUN/LOAD:		103371/5		GOVT CONTRACT NUMBER:	
KAISER ORDER NO:		1197056		LINE ITEM:		2		SHIP DATE:		29-OCT-2015		7075	
WEIGHT SHIPPED:		5819 LB		QUANTITY:		33 PCS EST.		TRUCK B/L #:		2056709		GAUGE:	
												0.2500 IN	
												8.3500 MM	
												(1231.9 MM)	
												48.500 IN	
												144.500 IN	
												(3670.3 MM)	
								</					

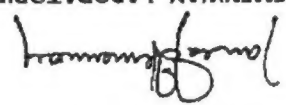
161582/55

CERTIFIED TEST REPORT

Serial Number
4395360

**KAISER
ALUMINUM**
Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFICATION
Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
* was melted in the United States of America or a qualifying country per DPAIS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DPAIS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 ($< 1 \text{ ppm}$).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
* is in compliance with and regularly monitors any updates to the European Chemicals Agency, ECHA, REACH regulations, (EC) n°1907/2006.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.



JAMES HEMENWAY, LABORATORIES SUPERVISOR



Castle Metals®

A. M. Castle & Co.

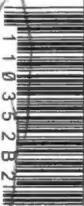
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No:2828268

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 21-DEC-15	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 2828268-2

Shipment Details	Final Destination Branch - TOR
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Order No	Line No	Item No	Description				
4157281	8	750616.MO	2.0000.P.L.7075.T651.ALUMINUM.US1.48.5000.144.5000 CUT RECTANGLE TO 7 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 13.375")) X 13.375 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 13.375")) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
30678		10.00 PCS	10.00 PCS				
Details							
ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clayvie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120271347	KAISER ALUMINUM	 110352B211		10			193.2819
881512-22							

88 15-12-22

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned.

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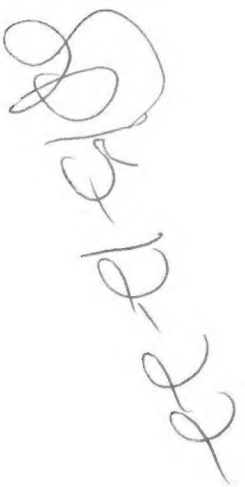
Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

for credit.				
Reviewed by Authorized Castle Metals Representative:		Date:	Name:	DEC 21 2015



KAISER
ALUMINUM
 TRENTWOOD WORKS - SPOKANE, WA 99215
 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
 4358526

SOLD TO:
 AM CASTLE & CO-SOLD TO
 1420 KENSINGTON RD
 SUITE 220
 OAK BROOK, IL 60523

SHIP TO:
 AM CASTLE & CO
 14001 ORANGE AVE
 P.O. BOX 1402
 PARAMOUNT, CA 90723

CUSTOMER PO NUMBER:		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP NUMBER:		GOVT CONTRACT NUMBER:	
-309885		750818		103090/21					
KAISER ORDER NO:		SHIP DATE:		CLAD:		PRODUCT DESCRIPTION:			
1181886		31-DEC-2014		7075		Kaiser Select Plate			
WEIGHT SHIPPED:		QUANTITY:		TRUCK B.L. #:		DIA/TERMINAL TH:		LENGTH:	
5748 LB		4 PCS EST.		2051595		48.500 IN		144.500 IN	

MHU 1848310: LOT 11035282: 3 pieces;
 MHU 1848312: LOT 11035282: 1 piece;

Certified Specifications

AMS 4045/RevK
 ASTM B 209/Rev14
 BSS 7055/RevB
 DPS 4.713/RevAK
 PS 21211/RevM
 AMS-QQ-A-250/12/RevA
 ASTM B 584/Rev13
 CMMP 026/RevU
 GAMP5 9101/RevB/Amd5CN1
 AMS-STD-2154/RevA
 BAC 5439/RevJ
 CSTI 006/RevE
 GSS16100/RevG/Amd1



Melted in USA

Test Code: 1512

Test Results

Lot: 11035282

Cast 677

Drop 11

Ingot 6

(ASTM B8/B587)

(EN 2002-1)

Tensile: Temp

Dir / # Tests
 LT / 2 (Min:Max)

Ultimate KSI (MPa)
 82.4 : 82.6

Yield KSI (MPa)
 73.2 : 73.7

Elongation %
 13.3 : 13.8

(ASTM E1261)

Chemistry:

Actual(wt%)

SI	0.06	FE	0.16	CU	1.5	MN	0.04	MG	2.5	CR	0.19	ZN	5.7	TI	0.03	V	0.01	ZR	0.01	TOT	0.06	OTHER	0.06
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161582155

CERTIFIED TEST REPORT

Serial Number 4358526

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586



ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX	Aluminum Remainder	
	7075	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.05	0.05	0.28	0.30
MIN(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	0.05	0.15	0.05	0.15
MAX(wt%)														

ORDER COMMENTS

AMS 4045,AMS QA-A-250/12,AMS STD-2154,A
AMC CA-15403A R 7
STM B209,ASTM B594,B5
S 7056,CMMP 025,CSTI 006,DPS 4.713,GAMP
S 9101,PS 21211

TEST NOTES

Metal represented by this test report was 100% immersion
ultrasonically tested from one side with 3mm dead zones top
and bottom and meets the Class A and Class B requirements of
all specifications referenced on this test report. No
surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/A9100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
* was melted in the United States of America or a qualifying country per DARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DARS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 ($< 1 \text{ ppm}$).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
* Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum Laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under Federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

James Hemenway



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

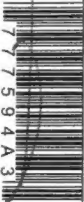
Page 1 of 2

Shipment No:2828268

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 21-DEC-15	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 2828268-2

Shipment Details

Final Destination Branch - TOR

Order No	Line No	Item No	Description				
4157281	9	752114.MO	1.2500.PL.7075.T651.ALUMINUM.USI.48.5000.144.5000 CUT RECTANGLE TO 7 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 50") X 50 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 50") - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12				
Purchase Order No	Part Number	Ordered Qty	Invoice Qty				
30678		3.00 PCS	3.00 PCS				
Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
Delivery No.	Mill	Heat Number	Mech Id	PCS	Width (IN)	Length (IN)	Shipped Qty(LBS)
120271347	KAISER ALUMINUM	 777594A3111	3				135.8499

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned.


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Date Printed: 21-DEC-2015 04:31:28 PM



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

for credit.					
Reviewed by Authorized Castle Metals Representative:					
Date:	Name:	DEC 21 2015			



161582 155

SHIP TO:

A M CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723

**KAISER
ALUMINUM**

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number
4385620

CUSTOMER PO NUMBER: 332820		WORK PACKAGE:		CUSTOMER PART NUMBER: 752114		SHIP RUN/LOAD: 103283/26		GOV'T CONTRACT NUMBER:		
KAISER ORDER NO: 1192901		LINE ITEM: 1	SHIP DATE: 4-AUG-2015		ALLOY: 7075	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: KaiserSelect Plate		
WEIGHT SHIPPED: 6328 LB		QUANTITY: 7 PCS EST.		TRUCK B/L #: 2055317		GAUGE: 1.2500 IN (31.7500 MM)		DIAMETER/WIDTH: 48.500 IN (1231.9 MM)		LENGTH: 144.500 IN (3670.3 MM)

MHU 1915164: LOT 777748A5: 4 pieces;
MHU 1915202: LOT 777594A3: 3 pieces;

DAS
14
9-89

15/12/23



Certified Specifications

AMS 4045/RevK
ASTM B 209/Rev14
BSS 7055/RevB
DPS 4.713/RevAK
PS 21211/RevM

AMS-QQ-A-250/12/RevA
ASTM B 594/Rev13
CMMP 025/RevU
GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA
BAC 5439/RevJ
CSTI 006/RevE
GSS16100/RevG/Amd1

Test Code: 1512

Test Results

Lot: 777594A3 Cast 829 Drop 29 Ingot 4 Parent Lot: 14382882 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	81.4 : 82.2 (561 : 567)	71.8 : 72.5 (495 : 500)	14.1 : 14.6

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.07	0.17	1.5	0.05	2.5	0.19	5.7	0.03	0.01	0.01	TOT 0.05

161582155

**KAISER
ALUMINUM**Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586**CERTIFIED TEST REPORT**Serial Number
4385620

Lot: 777748A5 Cast 841 Drop 14 Ingot 1 Parent Lot: 143452B1 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir / # Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 2 (Min:Max)	79.9 : 80.2 (551 : 553)	70.5 : 70.8 (486 : 488)	13.5 : 13.8

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.5	0.04	2.4	0.20	5.7	0.03	0.01	0.01	TOT 0.05

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder**ORDER COMMENTS**

AMC CA-15403A R 7
AMS 4045, AMS QQ-A-260/12, AMS STD-2154, A
STM B209, ASTM B594, BS
S 7055, CMMP 025, CSTI 006, DPS 4.713, GAMP
S 9101, PS 21211

TEST NOTES

Metal represented by this test report was 100% immersion
ultrasonically tested from one side with 3mm dead zones top
and bottom and meets the Class A and Class B requirements of
all specifications referenced on this test report. No
surface marking of sonic indications is performed.

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* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 (≤ 1ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
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JAMES HEMENWAY, LABORATORIES SUPERVISOR



Castle Metals®

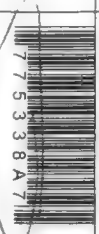
A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Shipment No:2828268

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Date Shipped 21-DEC-15	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 2828268-2

Shipment Details

Order No 4157281	Line No 10	Item No 752190.MO	Description 4.0000.PL.7075.T651.ALUMINUM.US1.48.5000.144.5000 CUT RECTANGLE TO 4 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 32") X 32 IN (+ .1250/- .0000 IN (GRAIN TO RUN ALONG 32") - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	
Purchase Order No 30678	Part Number	Ordered Qty 4.00 PCS	Invoice Qty 4.00 PCS	
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS				
Delivery No. 120271347	Mill KAISER ALUMINUM	Heat Number  775338A7	Mech Id 4	PCS 4
		Width (IN)	Length (IN)	Shipped Qty(LBS) 212.2262

8815-12-22

These commodities/technologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, we/are exported thereunder. Diversion contrary to US Law is Prohibited.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut by the customer cannot be returned.

These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to US law prohibited.

Date Printed: 21-DEC-2015 04:31:28 PM



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

for credit:				
Reviewed by Authorized Castle Metals Representative:		Date:	Name:	DEC 21 2015



Page 2 of 2

161582155

SHIP TO:

A M CASTLE & CO
14001 ORANGE AVE
P.O. BOX 1402
PARAMOUNT, CA 90723

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

SOLD TO:

AM CASTLE & CO- SOLD TO
1420 KENSINGTON RD
SUITE 220
OAK BROOK, IL 60523

CERTIFIED TEST REPORT

Serial Number
4374972

CUSTOMER PO NUMBER: 320295		WORK PACKAGE:		CUSTOMER PART NUMBER: 752190		SHIP RUN/LOAD: 103200/10		GOVT CONTRACT NUMBER:			
KAISER ORDER NO: 1187050		LINE ITEM: 1	SHIP DATE: 9-MAY-2015	ALLOY: 7075	CLAD: BARE	TEMPER: T651	PRODUCT DESCRIPTION: KaiserSelect Plate				
WEIGHT SHIPPED: 5654 LB		QUANTITY: 2 PCS EST.		TRUCK B/L #: 2053813		GAUGE: 4.0000 IN (101.6000 MM)		DIAMETER/WIDTH: 48.500 IN (1231.9 MM)		LENGTH: 144.500 IN (3670.3 MM)	

MHU 1890910: LOT 775338A7: 1 pieces;
MHU 1890915: LOT 775338A7: 1 pieces;

Certified Specifications

DAS
14
9-89

15/12/23

AMS 4045/RevK
ASTM B 209/Rev14
BSS 7055/RevB
DPS 4.713/RevAK
PS 21211/RevM

AMS-QQ-A-250/12/RevA
ASTM B 594/RevT3
CMMP 025/RevU
GAMPS 9101/RevB/AmdSCN1

AMS-STD-2154/RevA
BAC 5439/RevJ
CSTI 006/RevE
GSS16100/RevG/Amd1

Test Code: 1512

Test Results

Lot: 775338A7 Cast 786 Drop 18 Ingot 5 Parent Lot: 13115389 Melted in USA

(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper T651	Dir / # Tests LT / 2 (Min:Max)	Ultimate KSI (MPA) 72.1 : 76.4 (497 : 527)	Yield KSI (MPA) 58.5 : 65.8 (403 : 454)	Elongation % 10.9 : 11.9
----------	----------------	-----------------------------------	--	---	-----------------------------

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual(wt%)	0.08	0.17	1.5	0.06	2.6	0.19	5.6	0.03	0.01	0.01	TOT 0.05



161582155

KAISER ALUMINUM

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4374972

ALLOY LIMITS

	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER	MAX
7075												
MIN(wt%)	0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT	0.15

Aluminum Remainder

ORDER COMMENTS

AMC CA-15403E R 6
AMS 4045, AMS QQ-A-250/12, AMS STD-2154, A
STM B209, ASTM B594, BS
S 7055, CMMP 025, CSTI 006, DPS 4.713, GAMP
S 9101, PS 21211

DAS
14
9-89

15/12/23

TEST NOTES

Metal represented by this test report was 100% immersion
ultrasonically tested from one side with 3mm dead zones top
and bottom and meets the Class A and Class B requirements of
all specifications referenced on this test report. No
surface marking of sonic indications is performed.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order:
* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements.
* was melted in the United States of America or a qualifying country per DFARS 228.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content.
* has been thermally processed in compliance with AMS 2772, where applicable.
* is mercury free, within the limits of detection of ASTM E1251 (< = 1ppm).
* is in compliance with RoHS 2, European Union Directive 2011/65/EU.
* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) n°1907/2006.
* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act.
Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

James Hemmenway

JAMES HEMENWAY, LABORATORIES SUPERVISOR



www.abf.com

XXXXCANF



TERMINAL 905-458-5888

12/21/15 06:47

PAGE 1 OF 2

SHIPPER'S NO. 2817294-2 CRN SEE BELOW

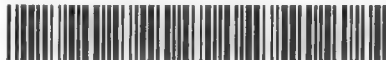
PICK UP DATE 12/11/15	CODE TO 339D	PO. NO. SEE BELOW	NO. OF PO.'S= 2	ROUTING LBH-TOR	FREIGHT BILL NO. 161582155
SHIPPER AM CASTLE & CO 14001 ORANGE AVENUE PARAMOUNT CA 90723			CONSIGNEE 003079-0026 A.M CASTLE & CO (CANADA) INC 2150 ARGENTIA RD MISSISSAUGA ON L5N2K7 CA		

PIECES	DESCRIPTION	WEIGHT (LBS.)	RATE	CHARGES
1 BX 1 SKD	*NOTES FOLLOW: *ALL LOADS MUST BE TARPED *Tarpred Flat Deck City Delivery *location. Over 400 pounds and 8' *long require flat deck delivery. *Load long bars on wood *pallet for delivery. *CCN:2604PARS161582155 *TRAN:10348117627356 DUNNAGE, FREIGHT-LOADING, RUBBER, PNEUMATIC, DEFATED CL 70 ITEM 060120-00 DUNNAGE, FREIGHT-LOADING, RUBBER, PNEUMATIC, DEFATED CL 70 ITEM 060120-00U ALUMINUM ARTICLES, NOI, IN BXS OR	616		
BILL TO SFB 305692-P001		COD AMOUNT RB 24371 TAR CCZ9910 OZIP 90723 DZIP L5N2K7 SPEC. HAND.		PAY THIS AMOUNT
CUBE 0053 DELIVERY DUE MON 12/21 DELIVERY DATE DRIVER		REMIT TO P A Y DATE "YOUR ACCEPTANCE OF DELIVERY IS SUBJECT TO ABF 111 SERIES TERMS." CONSIGNEE X BY (CUSTOMER'S SIGNATURE)		



www.abf.com

XXXXCANF



TERMINAL 905-458-5888

12/21/15 06:47

PAGE 2 OF 2

SHIPPER'S NO. 2817294-2 CRN SEE BELOW

PICK UP DATE 12/11/15	CODE TO 339D	PO. NO. SEE BELOW	NO. OF PO.'S= 2	ROUTING LBH-TOR	FREIGHT BILL NO. 161582155
SHIPPER AM CASTLE & CO 14001 ORANGE AVENUE PARAMOUNT CA 90723			CONSIGNEE 003079-0026 A.M CASTLE & CO (CANADA) INC 2150 ARGENTIA RD MISSISSAUGA ON L5N2K7 CA		

PIECES	DESCRIPTION	WEIGHT (LBS.)	RATE	CHARGES
2	CRTS, 30 PCF OR GRTR, CL 60 ITEM 013120-11 / CROSS-BORDER ADMINISTRATIVE FEE / PACKING LIST REQUIRED // FUEL SURCHARGE /// GOODS & SERVICES TAX CRN: 1111671575 CRN: 4157281 PO: 184059 PO: 30678 ABF MEASURED CUBE: 53.440 CUFT	1,362 CUAF PKG FSC GST		
BILL TO SFB 305692-P001		COD AMOUNT RB 24371 TAR CCZ9910 OZIP 90723 DZIP L5N2K7 SPEC. HAND.		PAY THIS AMOUNT
CUBE 0053 DELIVERY DUE MON 12/21 DELIVERY DATE DRIVER		REMIT TO P A Y DATE "YOUR ACCEPTANCE OF DELIVERY IS SUBJECT TO ABF 111 SERIES TERMS." CONSIGNEE X BY (CUSTOMER'S SIGNATURE)		

STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE RECEIVED, Subject to the classification and tariffs in effect on the date of issue of this Bill of Lading The property described below, in apparent good order, except as noted (contents and condition of contents of packages unknown), marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on it's route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier of all or any said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property, that every service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (1) in Uniform Freight Classification in effect on the date hereof, if this is a rail or rail-water shipment, or (2) in the applicable motor carrier classification or tariff if this is a motor carrier shipment.		Shipper No.: 2817294-2 FROM AT: A. M. Castle & Co. 14001 ORANGE AVENUE PARAMOUNT CA 90723 USA Ship Date: 10-DEC-2015
Consigned To: A. M. Castle & Co. (Canada) Inc. TORONTO - CASTLE METALS 2150 ARGENTIA ROAD MISSISSAUGA ON L5N 2K7 CAN	Delivery instructions: ALL LOADS MUST BE TARPED. DELIVER PACKING LIST AND TEST REPORTS OR CONSIGNEE WILL REFUSE.	Payment Terms: Prepaid REMIT FREIGHT INVOICES TO: RayTrans Management, Inc. PO Box 1210 Washington PA 15301
Carrier Name: ABF	Additional Insurance Coverage: The agreed or declare value for the property is hereby specifically stated by the shipper to be not exceeding: _____ per _____	

Shipment Breakdown:

Quantity	Packaging	Class	Commodity
1	BOX	FAK 50	Metal Product
1	SKID	FAK 50	Metal Product

Shipment Weights:

Product	1362 LBS
Dunnage	616 LBS
Gross	1978 LBS

ORDER DETAIL:

Customer PO	Sales Order No.	Line No.	Castle Item No.	Quantity Shipped	Castle UOM
184059	1111671575	1	15894	799	LBS
30678	4157281	9	4157281*9*1	3	PCS
30678	4157281	6	4157281*6*1	2	PCS
30678	4157281	8	4157281*8*1	10	PCS
30678	4157281	10	4157281*10*1	4	PCS

Subject to Section 7 of Conditions of applicable bill of Lading. If this shipment is to be delivered to the consignee without recourse to the consignor, the consignor shall sign the following statements. The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.	If the shipment moves between two ports by a carrier by water, the law requires that the bill of lading shall state whether it is "carrier's or shipper's weight." NOTE: Where the rate is dependent on value, the shippers are required to state specifically in writing the agreed or declared value of the property.
THIS SHIPMENT IS TO BE TENDER RECEIVED AND TO BE CARRIED SUBJECT TO ALL TERMS AND CONDITIONS OF THE STEAMSHIP COMPANIES' CURRENT FORM BILL OF LADING	The agreed or declared value of the property is hereby specifically stated by the shipper to be not exceeding
THIS IS TO CERTIFY THAT THE ABOVE NAMED ARTICLES ARE PROPERLY CLASSIFIED, DESCRIBED, PACKAGED, MARKED AND LABELED, AND ARE IN PROPER CONDITION FOR TRANSPORTATION ACCORDING TO THE APPLICABLE REGULATIONS OF THE DEPARTMENT OF TRANSPORTATION.	Customer is responsible for all shipping documents and compliance with United States and Canadian laws, including but not limited to U.S. and Canadian Export laws and regulations.

SHIPPER, PER:

Insert creator's name

PROOF OF DELIVERY:

Signature / Date

Shipper No.: 2817294-2
 Per *A. M. Castle* Date *10/11/15*
 Driver Signature
 Name *EDDIE PINEA*
 Please Print Name Here

All pages must be signed

Page 1 of 1

ABF ABF Freight System

161 582 155

Driver signature only acknowledges receipt of freight. Shipment is subject to applicable terms and conditions of Uniform Straight Bill of Lading and ABF's tariffs.



0



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO30678

Purchase Order Date 12/7/2015

PO Print Date 12/7/2015

Page Number 1 of 4

Order From :

VU-MET002

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W 0E9
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA



Contact Name
Vendor Phone

Buyer Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
----------	---	------------------------	--------------------------------------	----	--------------------------------	---------------	-------------------

1	M303B1.000X1.000	303 BAR 1" X 1"	12/14/2015 Yes 12/14/2015		12.00 f	\$12.74	\$152.88
---	------------------	-----------------	---------------------------------	--	------------	---------	----------

MATERIAL: AISI 303 SS BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$152.88

2	M303R2.000	303 ROUND BAR 2"	12/14/2015 Yes 12/14/2015		12.00 f	\$19.98	\$239.76
---	------------	------------------	---------------------------------	--	------------	---------	----------

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$239.76

Note:

12/7/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30678**

Purchase Order Date 12/7/2015

PO Print Date 12/7/2015

Page Number 2 of 4

Order From :

VU-MET002

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone

Buyer
Customer POID

Chantal Lavoie

Ship To Contact

Customer Tax #

10127-2607

Ship To Phone

Terms

Net 30

Ship Via:

Yours ppd

Currency

USD

Ship Acct:

FOB

Destination-Collect

3 M7075T6B6.000X0.250 7075-T6 BAR 6.000" X 12/21/2015
0.250" Yes
12/21/2015

12.16 ✓

\$16.78

\$204.00

f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

SP/5-12-22

Line Total:

\$204.00

4 M7075T6B6.000X1.000 7075-T6 BAR 6.000" X 12/21/2015
1.000" Yes
12/21/2015

11.50 ✓

\$48.52

\$558.00

f

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

SP/5-12-21

Line Total:

\$558.00

Note:

12/7/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30678**

Purchase Order Date 12/7/2015

PO Print Date 12/7/2015

Page Number 3 of 4

Order From :

VU-MET002

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

5	M7075T6B7.000X2.000	7075-T6 BAR 7.000" X 2.000" (order in billets)	12/21/2015	11.15	✓	\$93.27	\$1,040.00
			Yes	f			
			12/21/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT TO SIZE 10 PCS AT 13.375" GRAIN DIRECTION ALONG LENGHT

Line Total: \$1,040.00

6	M7075T6B1.250X07.000	7075-T6 BAR 1.25" X 7.000" ORDER PRE CUT TO 50.00"	12/21/2015	12.50	✓	\$60.96	\$762.00
			Yes	f			
			12/21/2015				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT TO SIZE 3 PCS AT 50" GRAIN DIRECTION ALONG LENGHT

Line Total: \$762.00

Note:

12/7/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO30678**

Purchase Order Date 12/7/2015

PO Print Date 12/7/2015

Page Number 4 of 4

Order From :

VU-MET002

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

7	M7075T6B4.000X4.000	7075-T6 BAR 4.000" X 4.000" CUT AT 32" LONG	12/21/2015	FN	10.67	✓	\$104.25	\$1,112.00
---	---------------------	---	------------	----	-------	---	----------	------------

Yes

f

12/21/2015

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT TO SIZE 4 PCS AT 32" GRAIN DIRECTION ALONG LENGHT

Line Total: \$1,112.00

8	71401-45	PROCUREMENT QUALITY CLAUSES	12/21/2015		1.00	✓	\$0.00	\$0.00
---	----------	--------------------------------	------------	--	------	---	--------	--------

No

12/21/2015

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total: \$0.00

PO Total: \$4,068.64

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 12/7/2015

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T6
 DATE: 15/12/23

PO / BATCH NO 30678/133886

MATERIAL CERT REC'D Y
 QUANTITY RECEIVED 11.150
 QUANTITY INSPECTED 11.150
 QUANTITY REJECTED _____

THICKNESS ORDERED 7.00X2.00X13.375
 THICKNESS RECEIVED 7.125X2.00X13.500
 SHEET SIZE ORDERED _____
 SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	N	
CORROSION	Y	<input checked="" type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	N	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT THICKNESS	<input checked="" type="radio"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY <u>DAS</u> <u>14</u> DATE: <u>15/12/23</u>	SIGNED OFF BY _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075 T6
DATE: 15/12/23

PO / BATCH NO 30678/133886

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 10.6666
QUANTITY INSPECTED 10.6666
QUANTITY REJECTED _____

THICKNESS ORDERED 4.00 X 4.00 X 32.00
THICKNESS RECEIVED 4.120 X 3.960 X 33.00
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY	DAS 14 9-89	SIGNED OFF BY	
DATE	15/12/23	DATE	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 7075T6
DATE: 15/12/23

PO / BATCH NO: 30678/133886

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: _____

THICKNESS ORDERED: .250 X 6.00
THICKNESS RECEIVED: .250 X 6.125
SHEET SIZE ORDERED: _____
SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY	<u>DAS</u> <u>14</u> <u>9-89</u>	SIGNED OFF BY	_____
DATE	<u>15/12/23</u>	DATE	_____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075TL6
DATE: 15/12/23

PO / BATCH NO 30678/133886

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 12.50
QUANTITY INSPECTED 12.50
QUANTITY REJECTED _____

THICKNESS ORDERED 1.25X 7.00
THICKNESS RECEIVED 1.25X 7.00
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>DAS</u>	SIGNED OFF BY _____		
DATE <u>15/12/23</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in